

## **ANSERCOLL LAK**

**PRODUCT**

Structural adhesive based on vinyl dispersion with modifying agents added.

**APPLICATION**

Dedicated to gluing ornaments onto furniture.

**PROPERTIES**

- does not contain formaldehyde, phthalates
- transparent, elastic joint
- thixotropic

**DANE TECHNICZNE**

No	Inspected property	Requirements
1.	Colour of the adhesive	white
2.	Colour of the joint	transparent
3.	Dry mass	53% ± 2
4.	pH	4 ± 1
5.	Density	1,05 g/cm <sup>3</sup> ± 0,02
6.	Viscosity at 20°C (Brookfield's method)	12000 mPa*s ± 2000
7.	Resistance of the joint to cracking	minimum 3.0 MPa after 25 minutes

**INDICATIONS FOR APPLICATION**

Apply adhesive pointwise onto one of the elements glued and wait 1 ÷ 2 minutes and then press it and leave for at least one hour. After that time, the adhesive attains 60% of its durability and is fully hardened within 24 hours.

Prior to usage the adhesive shall be thoroughly mixed. It shall be applied onto clean surface with a bottle equipped with an applicator, a paintbrush or a roller in case of big surfaces. It may also be applied with a low pressure spray gun according to the system of the Anser company. After assembly elements glued shall be left to rest for 24 hours allowing the adhesive to harden. The usage of the Super Adhesive cyanic-acrylic as an ancillary adhesive is recommended to prevent shifting of elements.

**STORAGE**

It shall be stored in tightly closed containers and protected against dampness. Storage temperature 6 ÷ 24°C. Shelf life – 6 months.

**PACKAGING**

As per client requirements.